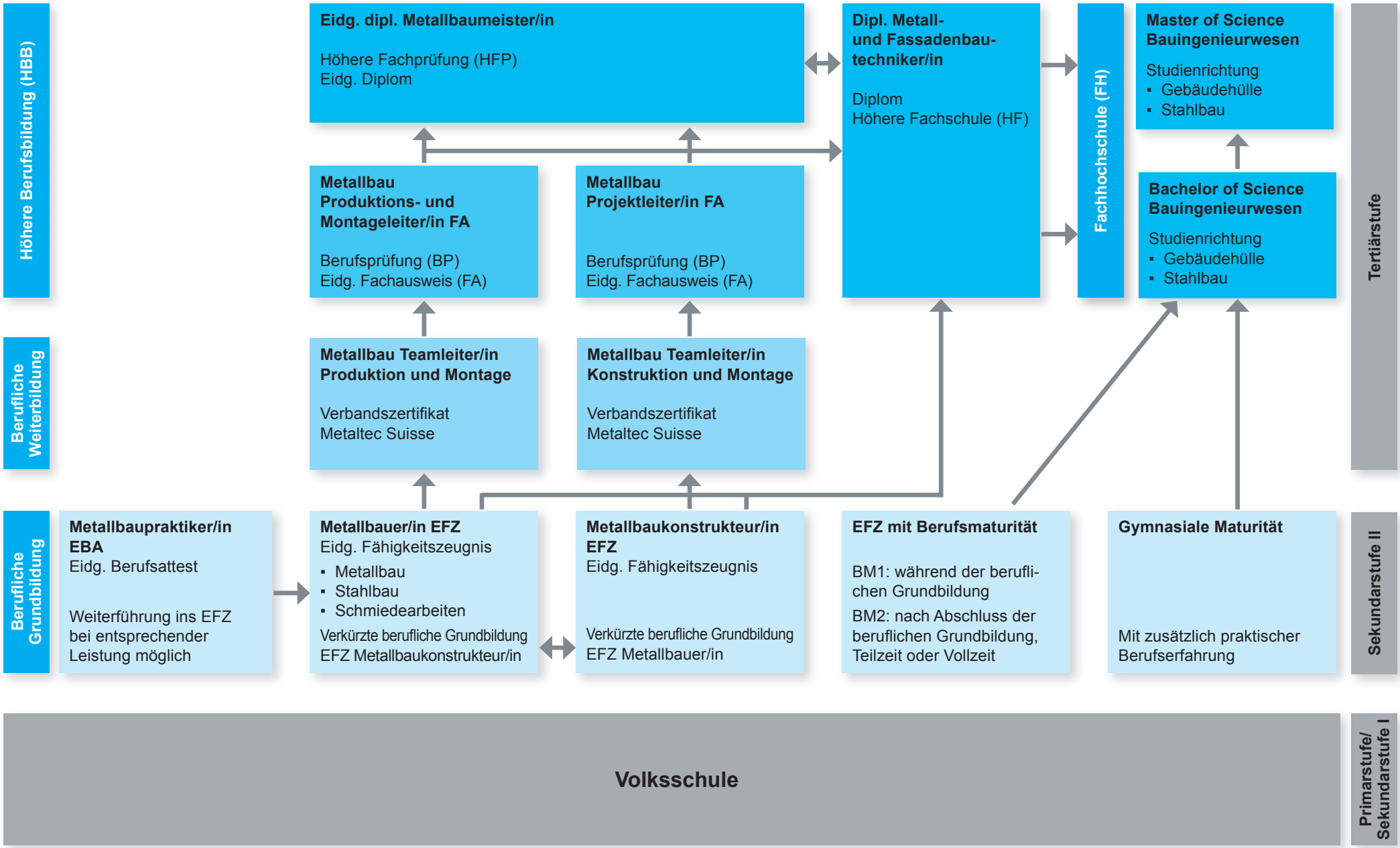Eine Karriere im Metallbau